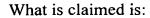
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1 A process for forming a finish upon a vehicle wheel comprising the steps of:

- (a) providing a vehicle wheel;
- (b) depositing a base layer formed from an organic material onto at least a portion of a surface of the vehicle wheel;
  - (c) curing the organic layer;
- (d) depositing a first finish layer formed from a first inorganic material over the organic layer; and
- (e) depositing a second finish layer formed from a second inorganic material over the first inorganic layer.
- 2. A process according to claim 1 further including, prior to step (b) cleaning the surface of the wheel.
- 3. A process according to claim 2 wherein cleaning the surface of wheel forms an intermediate layer of material between the surface of the wheel and the base layer of organic material.
- 4. A process according to claim 1 wherein the first layer of inorganic material applied in step (d) includes a color.
- 5. A process according to claim 1 wherein the first inorganic layer applied in step (d) includes a metallic material.
- 6. A process according to claim 5 wherein the second inorganic layer applied in step (e) includes a ceramic clear coat.
- 7. A process according to claim 1 wherein the first inorganic layer applied in step (d) includes a ceramic material.

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- 8. A process according to claim 7 wherein the second inorganic layer applied in step (e) includes a ceramic clear coat.
- 9. A process according to claim 1 wherein said second inorganic material is the same as said first inorganic material.
  - 10. A process according to claim 1 wherein said second inorganic material is different from said first inorganic material.
    - 1). A vehicle wheel comprising:

an annular wheel rim;

a circular wheel disc formed across an end of said wheel rim;

a first layer formed form an organic material disposed over at least a portion of a surface of one of said wheel rim and said wheel disc;

a second layer formed from a first inorganic material disposed over said first layer; and

a third layer formed from a second inorganic material disposed over said second layer.

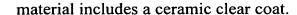
- 12. A vehicle wheel according to claim 11 wherein said first inorganic material includes a metallic material.
- 13. A vehicle wheel according to claim 12 wherein said second inorganic25 material includes a ceramic clear coat.
  - 14. A vehicle wheel according to claim 11 wherein said first inorganic material includes a ceramic material.
    - 15. A vehicle wheel according to claim 14 wherein said second inorganic

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- 16. A vehicle wheel according to claim 11 wherein said organic material in said first layer includes a color.
- 17. A process according to claim 11 wherein the second inorganic material deposited in step (e) is the same as the first inorganic material deposited in step (d).
- 18. A process according to claim 11 wherein the second inorganic material deposited in step (e) is different from the first inorganic material deposited in step (d).
- 19. A vehicle wheel according to claim 11 further including an intermediate layer disposed between the surface of the wheel and said first layer of organic material.
  - 20. A finish for a surface of a vehicle wheel disc comprising:
- a first layer formed form an organic material disposed over at least a portion of a surface of the wheel disc;
- a second layer formed from a first inorganic material disposed over said first layer; and
- a third layer formed from a second inorganic material disposed over said second layer.